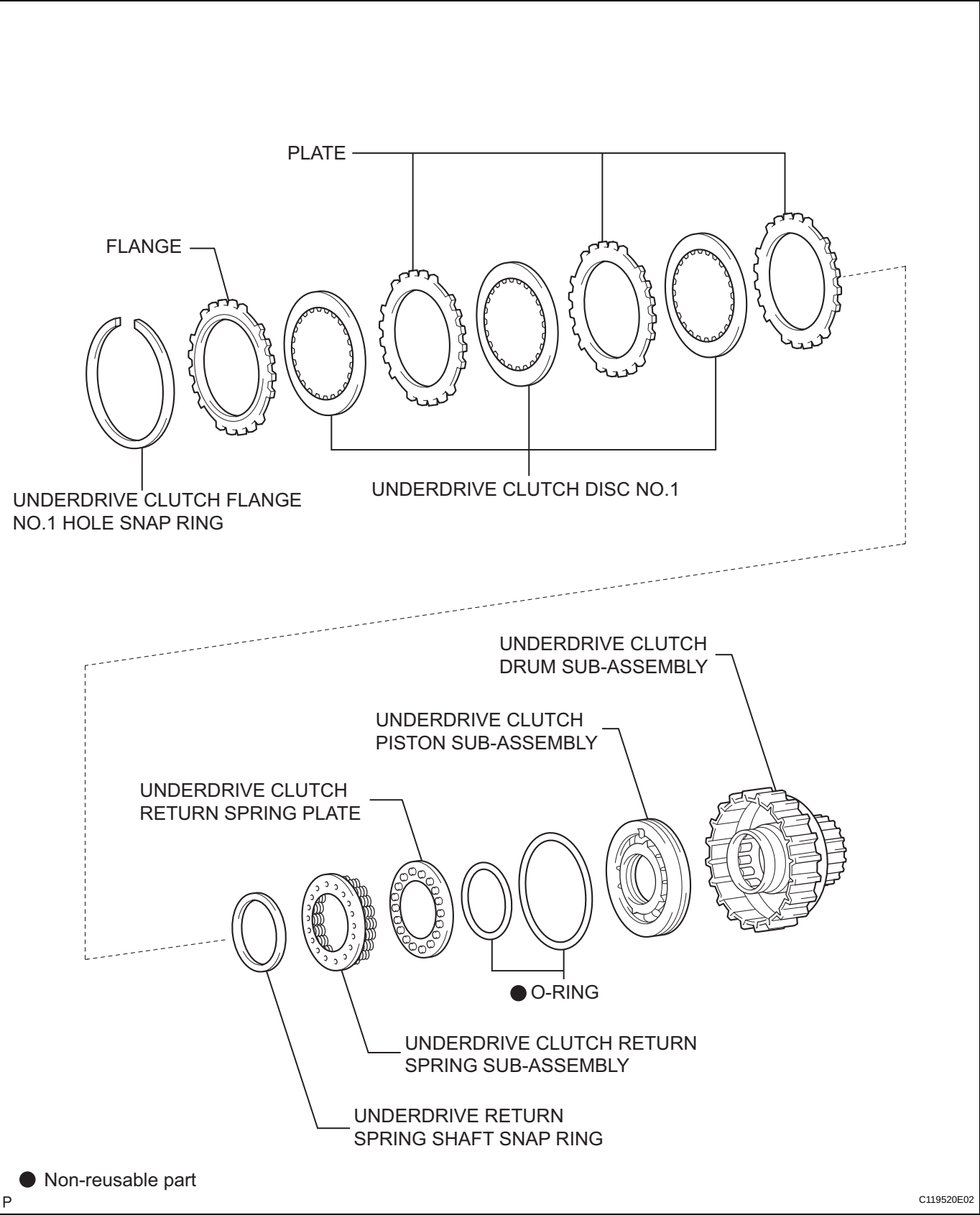


# UNDERDRIVE CLUTCH

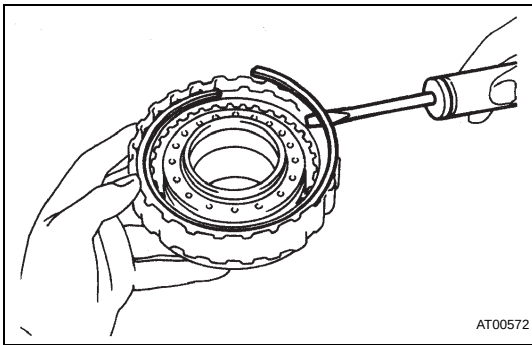
## COMPONENTS



## DISASSEMBLY

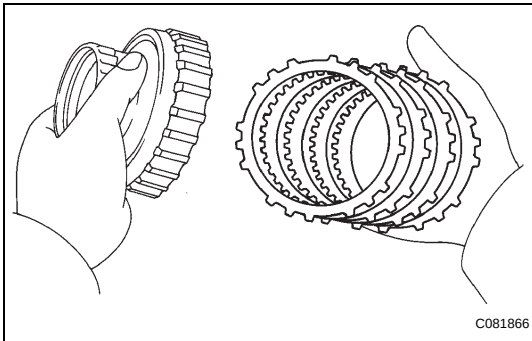
### 1. REMOVE UNDERDRIVE CLUTCH FLANGE NO.1 HOLE SNAP RING

- (a) Using a screwdriver, remove the underdrive clutch flange No.1 hole snap ring from the underdrive clutch drum sub-assembly.



### 2. REMOVE UNDERDRIVE CLUTCH DISC NO.1

- (a) Remove the flange, 3 underdrive clutch disc No.1s and 3 plates from the underdrive clutch drum sub-assembly.

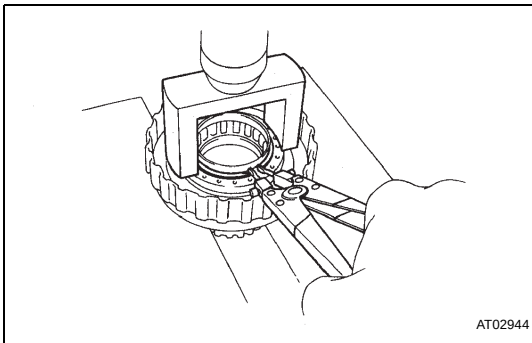


### 3. REMOVE UNDERDRIVE RETURN SPRING SHAFT SNAP RING

- (a) Using SST and a press, compress the return spring retainer.

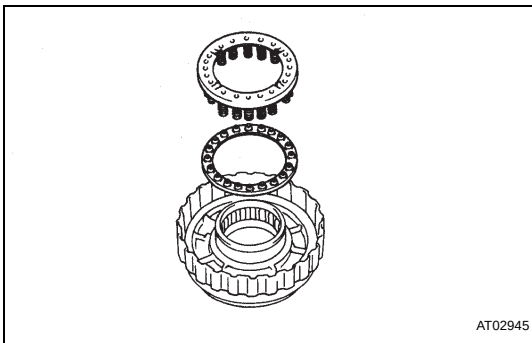
**SST 09350-32014 (09351-32070)**

- (b) Using snap ring pliers, remove the underdrive return spring shaft snap ring.
- (c) Remove the SST.



### 4. REMOVE UNDERDRIVE CLUTCH RETURN SPRING SUB-ASSEMBLY

- (a) Remove the underdrive clutch return spring sub-assembly and underdrive clutch return spring plate from the underdrive clutch drum sub-assembly.



### 5. REMOVE UNDERDRIVE CLUTCH PISTON SUB-ASSEMBLY

- (a) Install the underdrive clutch to the transaxle case.

**HINT:**

Before installing the clutch, install the oil seal rings to the transaxle case.

- (b) Apply compressed air into the oil passage of the case, and remove the underdrive clutch piston sub-assembly from the underdrive clutch drum sub-assembly.

